



High Heat ASA, KIBILAC[®] PW-978D

June 29, 2006 VIW

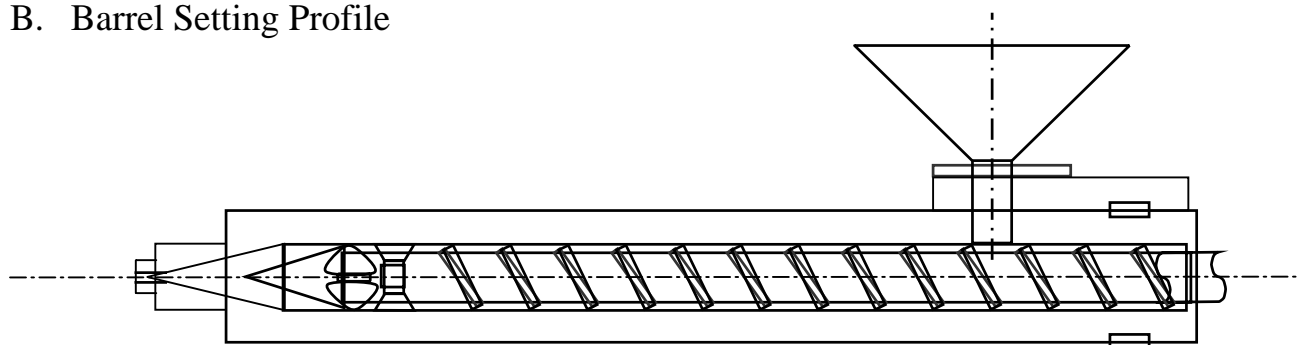
Processing Conditions

A Pre-drying 90~105 °C x 3 hrs

depending on

- a) Humidity
- b) Ratio of reground resin
- c) Storage conditions

B. Barrel Setting Profile



MAX(°C)	260	260	250
MIN(°C)	240	240	230

C. Mold Temperature 40~80 °C

depending on

- a) Thickness
- b) Dimension
- c) Gate and runner system

D. Injection Pressure	50~70 kg/cm ²
Holding Pressure	40~60 kg/ cm ²
Back Pressure	5~15 kg/ cm ²

NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 270 °C to avoid melt from degrading.

For further information, please contact your local agent or fax to Chi Mei Technical Services Dept. at 886-6-2665555

