



High Heat ASA, KIBILAC® PW-978D

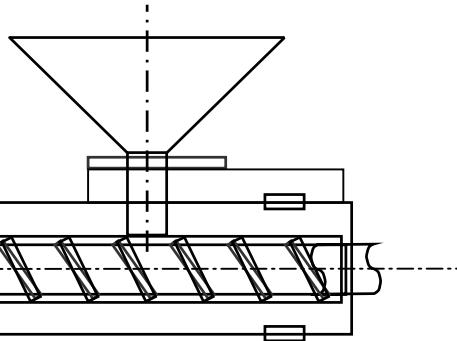
June 29, 2006 VIW

Processing Conditions

A Pre-drying 90~105 °C x 3 hrs

depending on a) Humidity
b) Ratio of reground resin
c) Storage conditions

B. Barrel Setting Profile



MAX(°C) 260 260 250

MIN(°C) 240 240 230

C. Mold Temperature 40~80 °C

depending on a) Thickness
b) Dimension
c) Gate and runner system

D. Injection Pressure 50~70 kg/cm²

Holding Pressure 40~60 kg/cm²

Back Pressure 5~15 kg/cm²

NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 270 °C to avoid melt from degrading.

For further information, please contact your local agent or fax to Chi Mei Technical Services Dept. at 886-6-2665555

